

CELL :- A267 **CELL NAME:- Tensioner** **MACHINE / STAGE :- CNC Turning** **OPERATION :-Grooving**

KAIZEN THEME –To Avoid recurrence of A267 Body groove uneven

IDEA :-Two jaw chuck to be used.

WIDELY/DEEPLY:-

COUNTERMEASURE :A267 body shift to two jaw chuck machine & combination tool to be provided

PROBLEM / PRESENT STATUS –A267 Body Groove Uneven

BENCHMARK	201
TARGET	0 No.
KAIZEN START	05.02.2015
TARGET DATE	12.2.15//29.5.15
KAIZEN FINISH	



TEAM MEMBERS :-
Ganesh Padwalkar ,vijay walunj,
Nana Ugale, Nitin Sutar.

Three Jaw chuck

BEFORE

AFTER

- BENEFITS :-**
1. Prevent Re-occurrence of Customer Complaint.
 2. Reduce COPQ.

WHY - WHY ANALYSIS :-
Why 1 – A267 Body Groove Uneven
Why 2 – Part not resting Properly.
Why 3 – Both flange of Body not rest on Jaws.
Why 4 – Three Jaw chuck flange at 180° & Jaws at 120°

RESULT :-

Currently awareness given to operator

KAIZEN SUSTENANCE

ROOT CAUSE- Three Jaw chuck flange at 180° & Jaws at 120°

WHAT TO DO- Check Point added in Sustenance check sheet

HOW TO DO: By Audit

FREQUENCY : Every Setup

REGISTRATION NO. & DATE:- 05.02.2015

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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REGISTERED BY :- Ganesh Padwalkar

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

MANAGER'S SIGN :- Sunil kinkar

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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